# **Owner's Instructions**



# Model L8305 Model L8310-EU Model L8345 Model L8306 Model L8335 Model L8346 Model L8306-EU Model L8335-EU Model L8349 Model L8310 Model L8344 Model L8350

# Retractable Air & Water Hose Reels with Levelwind<sup>™</sup> Technology Air & Water Hose Reels Parts & Technical Service Guide

### **Mounting Options:**

CAUTION: Maximum installation height is 15 ft. (4.5 meters) above ground. Maximum weight of hose end tools is 4 lbs (2 kg). Working pressure is 350 PSI (24.13 bar) for Models L8305, L8306 and L8310. Working pressure is 300 PSI (20.68 bar) for Models L8335. Working pressure is 140 PSI (9.65 bar) for Models L8344, L8345, L8346, L8349 and L8350 .Do not stand or step on top of reel!

#### Mounting to wall

Positioned up to 5 ft. (1.5 m) high. Use standard replacement part L8300-W Wall / Overhead bracket.

#### **High Wall Mounting**

Installation:

Mount reel between 10 ft. and 15 ft. (3-4.5 m) high on wall. Use optional Bench / High Wall mounting bracket Model L8300-B.



LEVELWIND retractable hose reels are designed for minimum assembly.

- Place bracket on a flat mounting surface. With a pencil trace bracket back holes onto surface. Use a leveling device to ensure that the bracket will be level once, fastened. Fasten brackets to surface with screws (screws are not included).
- 2) Remove bracket rod (A) from bracket (B) (SEE FIG. 1).
- 3) Place reel into bracket making sure the reel hole is aligned with bracket end holes.
- Insert bracket rod through the aligned holes of reel and bracket. Insert hitch-pin clip through end of bracket rod.
- 5) Connect female end of lead-in hose to inlet connection on reel. Connect male end to air or water source (SEE FIG. 2).

#### **Operating Instructions:**

LEVELWIND retractable hose reels can operate in FREERUN or can be latched every 3 ft. (91 cm) by switching to the LATCHING ZONE. Simply turn the mode switch to desired position (SEE FIG. 3).

THE "LATCHING ZONE": LEVELWIND reels have a single latching zone. The reel can be latched for every drum revolution approx. 3 ft. (91 cm) of hose. There are audible clicking sounds as the spring loaded latch passes over the latching zone. The latching zone flips the latch so that the latch goes into or by-passes the latching position. Pulling hose straight out off the reel "flips the latch" so it can go into the latching position. Retracting the hose into the reel keeps the latch "flipped" so that the latch by-passes the latching position.

**LATCHING -** Pull out the desired length of hose. As you are pulling out hose from the reel, listen for a "click". STOP! Don't pull any further! If you keep pulling out hose (more than 14 in. (36 cm)) after hearing the "click", you will have pulled past the latching zone. Now, allow the hose to go back into the reel (less than 14 in. (36 cm)) and the latch will drop into the latching position. The reel is now latched!

**RETRACTING** - Assuming the latch is engaged in the latching position, pull out hose until you hear a "click" (approx. 14 in. (36 cm)). STOP! Don't pull any further! If you pull out more than 3 ft. (91 cm) of hose after hearing the "click", you will have gone a full drum revolution and back into the latching zone where the reel will once again be latched. Now, allow the hose to retract back into the reel.

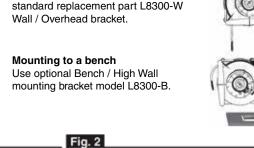
The hose reel will continue retracting hose until it is fully retracted. If you decide to re-latch the reel while you are still retracting hose, simply listen for a click. STOP! Slowly pull out hose until you hear a second click. STOP! Don't pull any further. Now, slowly allow the hose back into the reel (less than 14 in. (36 cm)) and the latch will drop into the latching.

**FREERUN MODE:** The hose does not latch in this mode. Hose will automatically retract back into reel. The hose stopper position may be adjusted to desired length for application (SEE FIGURE 4) *CAUTION!* Do not release the end of the hose when rewinding as personal injury or damage could result!

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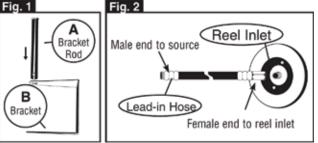
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Mounting overhead

Up to 15 ft. (4.5 m) from floor. Use







n INS8306-0204 (Published 12/19/2016 Revised 08/30/2021)

FREERUN or can be latched a single latching zone. The re inds as the spring loaded latc

#### SEVEN POSITION LOCKING BRACE

LEVELWIND retractable hose reels can swing freely on bracket or can be locked in one of seven positions, allowing for specific mounting requirements.

#### Standard bracket

- 1) Remove bracket rod from reel (SEE FIG. 5A).
- Place seven position locking brace over bracket so that bracket rod holes are aligned. Replace bracket rod so that brace, reel & bracket are attached. Insert hitch-pin clip through end of bracket rod (SEE FIG. 5B).
- 3) Rotate bracket so that it is at desired angle & lock into place with fastener (SEE FIG. 5B).

# Maintenance Procedures

#### TENSION ADJUSTMENT:

This reel is preloaded with spring tension that is set at the factory. If the reel becomes completely untensioned, please identify your hose reel model number referenced in the Factory Preset Tensioning Table to find out how many turns are needed for proper tensioning. If a heavy air tool is attached to the end of the hose, you may need to add tension to overcome the weight of this tool. DO NOT EXCEED one full turn past the number of turns listed in the Factory Preset Tensioning Chart below.

# TOOLS REQUIRED:

Phillips Screw Driver, 3/4 in. Socket Wrench

- 1) Lay reel on its side (SEE FIG. 7).
- 2) Place wrench on hub fitting plate nut. HOLD WRENCH FIRMLY.
- 3) Unscrew hub. DO NOT REMOVE SIDEPLATE.
- Turn wrench either ½ turn or no more than one full turn. Turn clockwise to increase tension. Turn counterclockwise to decrease tension.
- 5) Replace hub plate screws and tighten. Return reel to mounting bracket.

#### HOSE REPLACEMENT:

To ensure proper performance, please consult the Hose Replacement Kit table for the appropriate part number to order. Call 1(800) 645-8258 to order kit.

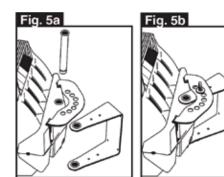
#### **Replacement Hose Kits**

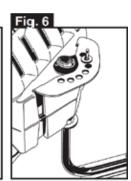
1) Pull entire length of hose out of reel (SEE FIG. 8).

2) While entire length of hose is out of the reel, place long screw driver (3/8 in. in diameter (9 mm)) all the way though the hole located at the back portion of reel. This eliminates any chance for the reel to retract while replacing hose.

#### Sideplate removal

- 3) Locate inlet sideplate. Remove four fasteners (SEE FIG. 9). While placing fingers on grooves located on the top and bottom of sideplate, depress locking tabs at the same time with thumbs (SEE FIG. 10). Rotate side plate either way until sideplate unlocks. Remove sideplate.
- 4) Remove wear plate (SEE FIG. 11). Unscrew two fasteners on wear ring and remove wear ring (SEE FIG. 12).





Optional Bench/High Wall Mounting Bracket (see FIG. 6)

# Factory Preset Tensioning Table

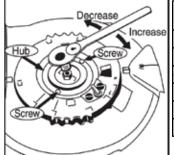


Fig. 7

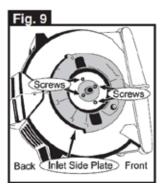
While placing fingers

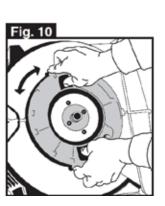
Fig. 8

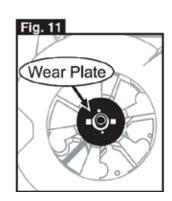
I	Factory Preset Tensioning Table			
	Levelwind™ Model #	# of Tension Turns		
	L8305	3		
	L8306 / L8306-EU	5		
	L8310 / L8310-EU	4		
	L8335 / L8335-EU	4		
	L8344 / L8345 / L8346 / L8349	4		
	L8350	11		

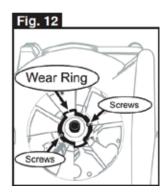
## **Replacement Hose Kits**

Model #	Description
RP005005	Replacement Hose Assembly for L8305
RP005006	Replacement Hose Assembly for L8306
RP005006-EU	Replacement Hose Assembly for L8306-EU
RP005008	Replacement Hose Assembly for L8310
RP005035	Replacement Hose Assembly for L8335
RP005023	Replacement Hose Assembly for L8344
RP005069	Replacement Hose Assembly for L8345, L8350
RP005049	Replacement Hose Assembly for L8349, L8346









- 5) Pull swivel assembly firmly from hose spool (SEE FIG. 13 and 14).
- 6) Unscrew Hose Clamp and pull hose off hose barb on swivel (SEE FIG. 15).
- 7) Pull remaining length of hose out reel opening located at the reel front.
- 8) Take replacement hose through opening located at the front of reel. Thread hose through hose leveling mechanism (SEE FIG. 16).
- 9) Insert hose through the center of the hose spool. Four openings are referenced with the following hose I.D. dimensions located at the center of hose spool: 3/8 in., 1/2 in., 5/8 in. & 3/4 in.. Locate the hose I.D. and pull through that opening (SEE FIG. 17). Pull enough hose to allow the hose to connect to hose barb on swivel.
- 10) Replace hose onto hose barb, tighten hose clamp onto hose & place swivel into hose spool housing.
- Replace wear ring and fasten with wear ring screws. Replace wear plate so that the swivel drive tabs insert into wear plate tab receivers (SEE FIG. 18).
- 12) Replace sideplate so that the plate snaps flush to side of reel. Turn sideplate until locking tabs connect to sideplate.
- 13) Turn swivel so that fastener holes of swivel and sideplate align. Replace the four sideplate fasteners and tighten.
- 14) Remove screw driver.
- 15) Retract hose back into reel.

# Swivel Kits

Levelwind™ Model #	Replacement Swivel Body Part #	Replacement Hose Stopper Part #
L8305 / L8306 / L8306-EU L8310 / L8310-EU	RP005007-38	RP005026
L8335 / L8335-EU / L8345 / L8350	RP005007-12	RP005027
L8344 / L8346 / L8349	RP005007-58	RP005028

1) Repeat steps 1-6 in the HOSE REPLACEMENT procedure.

- 2) Place hose onto hose barb of new swivel body. Tighten hose clamp onto hose & place swivel into hose spool housing.
- Replace wear ring and fasten with wear ring screws. Replace wear plate so that the swivel drive tabs insert into wear plate tab receivers (SEE FIG. 18).
- 4) Replace sideplate so that the plate snaps flush to side of reel. Turn sideplate until locking tabs connect to sideplate.
- 5) Turn swivel so that fastener holes of swivel and sideplate align. Replace the four sideplate fasteners and tighten.
- 6) Remove screw driver.
- 7) Retract hose back into reel.



# **TECHNICAL ASSISTANCE:**

Call 800-645-8258 or email service @legacymfg.com if you have any questions regarding the installation or operation of this reel.

#### Levelwind<sup>™</sup> Troubleshooting Guide

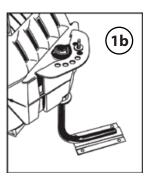
Troubleshooting Questions	Suggested Tips	
1. Hose will not retract back into the unit.	1a. Ensure the Latch Spring & Pawl isn't engaged 1b. Follow the Tension Adjustment Procedure (See pg 2) 1c. Replace Internal Drum Assembly	
2. Hose will not fully retract back into the unit.	2a. Follow the Tension Adjustment Procedure (See pg 2) 2b. Is the replacement hose too heavy? (Rubber?) 2c. If hose bunches, adjust the Layering Mechanism Timing	
3. Hose will not lock in 3' intervals.	3a. Are you releasing the hose too quickly? 3b. Is the Latch Spring & Pawl engaged? 3c. Replace the Latch Spring & Pawl Mechanism	
4. Internal leak.	<ul><li>4a. Replace the hose if it is damaged.</li><li>4b. Replace the Swivel Body (a-rings are not available separately)</li></ul>	

Optional Bench & High Wall Mounting Bracket Model L8300-B



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# Levelwind<sup>™</sup> Replacement Lead-In Hoses

Levelwind™ Model #	Replacement Lead Hose Part #	Replacement Lead Hose Material, Size, & Type
L8305 / L8306 / L8310	L8305LI	PVC 3/8" x 3' Air Hose - Lead In
L8305 / L8306 / L8310	L8305LI-10	PVC 3/8" x 10' Air Hose - Lead In
L8335	L8335LI	PVC 1/2" x 3' Air/Water Hose - Lead In
L8335	L8335LI-10	PVC 1/2" x 10' Air/Water Hose - Lead In
L8344 / L8346 / L8349	L8349LI	PVC 5/8" x 5' Cold Water Hose - Lead In
L8344 / L8346 / L8349 L8345 / L8350	L8349LI-10	PVC 5/8" x 10' Cold Water Hose - Lead In

# Levelwind<sup>™</sup> Replacement Parts

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Ref.#	Replacement Part#	Description	Needs to be replaced If	Corresponding Levelwind <sup>™</sup> Series Model #
1a	L8300-W	Wall / Overhead Mounting Bracket	New mounting hardware is needed	All Levelwind <sup>™</sup> Models
1b	L8300-B	Bench / High Wall Mounting Bracket	An alternative mount is needed	All Levelwind <sup>™</sup> Models
2	RP005000BK	Top Outer Housing Half w/ Trim Ring & Housing Clips - Black	The upper housing is damaged	All Levelwind™ Models
3	RP005002BK	Swivel Body Side Plate - Black	The side plate is damaged	All Levelwind™ Models
4	RP005007-xx	Swivel Body - Based on hose inner diameter	Internal leaking	See Rpcmt Swivel & Hose Stop Chart
5a	RP005015	Internal Drum Assembly / Retraction Spring - 50' hose reels	The hose does not retract the hose at all	50' Levelwind™ Models
5b	RP005016	Internal Drum Assembly / Retraction Spring - 60', 75', 100' hose reels	The hose does not retract the hose at all	60', 75', 100' Levelwind™ Models
6a	RP005010-14	Layering Device Assembly	The layering mechanism doesn't operate	L8335 / L8344 / L8346 / L8347 / L8349
6b	RP005010-20	Layering Device Assembly	The layering mechanism doesn't operate	L8305 / L8306 / L8310 / L8345 / L8350
7a	RP005012-137	Layering Device Drive Belt	The layering mechanism doesn't operate	L8335 / L8344 / L8346 / L8347 / L8349
7b	RP005012-140	Layering Device Drive Belt	The layering mechanism doesn't operate	L8305 / L8306 / L8310 / L8345 / L8350
8a	RP005004BK	Latch Switch Side Plate w/ Latch Spring & Pawl Mechanism- Black	The hose does not lock the desired length	L8305 / L8306 / L8310 / L8335 / L8349 / L8350 / L8363
8b	RP005004GRNT	Latch Switch Side Plate w/ Latch Spring & Pawl Mechanism- Granite	The hose does not lock the desired length	L8344 / L8345 / L8346
9	RP005003	Tension Cover	The tension cover is cracked or damaged	All Levelwind <sup>™</sup> Models
10a	RP005001BK	Bottom Outer Housing Half w/ Housing Clips - Black	The bottom housing is damaged	L8305 / L8306 / L8310 / L8335 / L8349 / L8350 / L8363
10b	RP005001GRNT	Bottom Outer Housing Half w/ Housing Clips - Granite	The bottom housing is damaged	L8344 / L8345 / L8346
11	RP005018	Latch Spring & Pawl Mechanism	The hose does not lock the desired length	All Levelwind <sup>™</sup> Models
12	Lead In Hoses	Lead in or Supply Hose	The hose is damaged or leaks	See Replacement Lead Hose Chart
13	Hose Stoppers	Hose Stop	The hose stopper is not stopping the hose	See Replacement Swivel & Hose Stop Chart
14	Hose Assembly	Hose Assembly w/ Hose Stopper	The hose is damaged or leaks	See Replacement Hose Assembly Chart
	RP005036	1/2" FNPT x 3/4"-11 1/2 Male GHT Brass Adaptor	A replacement water hose adaptor is needed	L8335

## **FIVE YEAR LIMITED WARRANTY**

For warranty information visit flexzilla.com/warranty or call 800-645-8258